

Buddy™ Arc 145 – 145 Amp Stick welder

Portable solution for professional welding

The Buddy™ Arc 145 is a robust and durable power source for the professional welder. The machine provides state-of-the-art welding performance and reliability through use of the latest high grade IGBT technology.

Designed for durability

The Buddy™ Arc 145 is a user friendly, robust and light weight stick (MMA) welding machine.

The internal electronics are cooled by a highly efficient fan for added reliability and monitored by a thermal protection system. The machine has been equipped with three heat sinks which further extending the life time of the product.

The casing has been designed to withstand harsh environments and incorporates both a shoulder strap and a carry handle.



Control panel

The control panel on the Buddy™ Arc 145 is very easy to use with only one knob for the setting of the weld current.

MMA welding

Buddy™ Arc 145 provides a smooth DC (Direct Current) welding power which allows you to weld most metals such as alloyed and non alloyed steel, stainless steel and cast iron.

The Buddy Arc 145 can weld most electrodes from Ø1,6 - 2,4 mm and some Ø3,2.

Applications

- Plant Fabrication & Maintenance
- Site Maintenance/Repair
- Civil construction
- General Fabrication
- Agriculture

- **Superior arc characteristics** – Smooth welding conditions
- **Generator compliant** – Suitable for use with generators.
- **Easy to use** – Set the welding current and weld with excellent result
- **Practical design** - makes the power source easy to carry which enables use at almost any work site
- **Robust design** – withstands harsh environments
- **Can be used with extended mains cable** - provides extended working range.

Technical data

	Buddy™ Arc 145
Mains voltage V/ph Hz	230/1 50/60
Fuse (slow), A	16
Permitted load at 40°C, MMA	
15% duty cycle, A/V	145/25,8
60% duty cycle, A/V	70/22,8
100% duty cycle, A/V	55/22,2
Setting range MMA (DC), A	10 - 145
Open circuit voltage, V	63
Phase current I _{1eff} (MMA)	10,8 A
Dimensions lwxhxh, mm	280 x 120 x 220
Weight, kg	3,6
Enclosure class	IP 23S
Application classification	S

Ordering information

Buddy Arc 145 Inverter

Machine including 3 m MMA welding and return cable kit

0700 300 884

Delivery contents:

3 meter welding cable and return cable kits included!

PPE & welding accessories (See separate catalogue for complete offering)



Origo™ Tech 9-13 Yellow
Origo™ Tech 9-13 Black

0700 000 298
0700 000 296



Eco-Arc 60x110, shade 11
Eco-Arc 90x110, shade 11

0700 000 938
0700 000 939



Heavy duty Basic

0700 005 007



Steel brush, 2 row
Steel brush, 3 row
Steel brush, 4 row

0760 024 100
0760 024 200
0760 024 300



SH 2 chipping hammer
SH 3 chipping hammer

0000 663 000
0683 200 001



Fan cooled



Thermal protection



Direct Current



Generator compatibility



Ø 1,6 - 2,4 mm

Quality accessories for the quality welder
ESAB offers a wide range of accessories. For information on the complete product range, go to our web-site: www.esab.com or contact your local ESAB dealer.

Unrivalled service and support

Our commitment and ability to deliver the expected service and support starts immediately after the order is confirmed. We endeavour to offer our customers an after sales service, which is second to none. A strong and skilful service organisation is prepared to offer service and maintenance, calibration, validation and upgrading of equipment and software.

The service organisation will offer standardised solutions for the reconditioning or modification of existing products.



ESAB AB
Box 8004
SE-402 77 GÖTEBORG SWEDEN
Phone: +46 31 50 90 00 Fax +46 31 22 04 49
E-mail: info@esab.se
www.esab.com

